

NEW Bondloc Range Update

Bulletin	UK	Export	Issued
1353	Yes	Yes	17/10/2016

NEW Bondloc Liquid Accessories Range Update 2016

Vapormatic have teamed up with leading adhesives manufacturer, Bondloc, to offer a high performance range of bonding, sealant and liquid accessories to meet the heavy duty needs of the agricultural engineering sector.



UK-based Bondloc have a proven 20 year track record of supplying high performance adhesives and sealants into the demanding automotive, precision engineering, heavy plant and agricultural markets. In addition to the Company's ISO 9001 accreditation, its products also have WRAS approval for use with potable water and are NATO approved.

With Vapormatic's expertise in agricultural parts supply and distribution "know-how", the new Bondloc range is designed to cater for your every bonding, sealing, and assembly application.

Quick Links:

[Thread Lockers & Retainers](#)



[Instant Superglues](#)



[Sealants & Gasket Makers](#)



[Automotive](#)



Thread Lockers & Retainers

Our range of anaerobics include thread lockers, pipe seals, gaskets grades and retaining compounds to suit a wide range of automotive, agricultural, industrial and precision engineering applications. Anaerobic adhesives cure only in the absence of air and in the presence of metal, and are designed to form a tough durable polymer which exhibits excellent chemical and environmental resistances.

Vap Part No	Description / Application	Pack Size	Image	Service Temp	Loctite Ref	Old VAP Ref
VLB4312 & VLB4313	<p>B222 Screw lock</p> <p>For small fasteners, where vibration loosening prevention and non-leakage through threaded fastening is required.</p> <p>Colour: Purple</p> <p>Viscosity: 1200cps</p> <p>Breakaway: 6Nm</p> <p>Strength: LOW</p> <p>Gap Fill: 0.5mm</p> <p>Cure Time (Without Activator): 15 mins</p>	25ml & 50ml		-55°C - +150°C	222	NEW

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Vap Part No	Description / Application	Pack Size	Image	Service Temp	Loctite Ref	Old VAP Ref
VLB4299 & VLB4300	<p>B242 Nut lock</p> <p>For the locking and sealing of threaded fasteners. Used on gear box bolts, driveshafts, bearing cover gap screws.</p> <p>Colour: Blue</p> <p>Strength: LOW</p> <p>Viscosity: 5500 – 10500cps</p> <p>Breakaway: 16Nm</p> <p>Gap Fill: 0.25mm</p> <p>Cure Time (Without Activator): 20 mins</p>	25ml & 50ml		-55°C - +150°C	242	NEW
VLB4322 & VLB4275 & VLB4286	<p>B243 Oil Tolerant Thread lock</p> <p>Oil tolerant and designed for direct application onto "as received parts" where oily film exists or where contamination is a problem.</p> <p>Colour: Blue</p> <p>Strength: MEDIUM</p> <p>Viscosity: 1200-1800cps</p> <p>Breakaway: 19Nm</p> <p>Gap Fill: 0.1mm</p> <p>Cure Time (Without Activator): 15 mins</p>	10ml & 25ml & 50ml		-55°C - +150°C	243	VLB4210

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Vap Part No	Description / Application	Pack Size	Image	Service Temp	Loctite Ref	Old VAP Ref
VLB4268	<p>B270 Stud lock</p> <p>Locks studs up to M25, sealing against leakage and corrosion.</p> <p>Colour: Green</p> <p>Strength: HIGH</p> <p>Viscosity: 500cps</p> <p>Breakaway: 40Nm</p> <p>Gap Fill: 0.25mm</p> <p>Cure Time (Without activator): 2 hrs</p>	25ml		-55°C - +150°C	270	VLB4208
VLB4320 & VLB4284	<p>B271 Stud lock</p> <p>Locks studs up to 1", ideal for permanent threaded assemblies. Chemical, fuel and oil resistant.</p> <p>Colour: Red</p> <p>Strength: HIGH</p> <p>Viscosity: 500cps</p> <p>Breakaway: 40Nm</p> <p>Gap Fill: 0.25mm</p> <p>Cure Time (Without activator): 2 hrs</p>	10ml & 50ml		-55°C - +150°C	271	VLB4046

New Product Update & Parts Information

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VLB4323 & VLB4293	<p>B542 Hydraulic thread sealant</p> <p>Used for hydraulic valves, threaded couplings, adaptors, quick disconnect parts, compression fittings and vibration proofing joints.</p> <p>Colour: Brown</p> <p>Strength: MEDIUM</p> <p>Viscosity: 400-800cps</p> <p>Breakaway: 15Nm</p> <p>Gap Fill: 0.05mm – 0.25mm</p> <p>Cure Time (Without activator): 10-20 mins</p>	10ml & 50ml		-55°C - +150°C	542	VLB4049

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Vap Part No	Description / Application	Pack Size	Image	Service Temp	Loctite Ref	Old VAP Ref
VLB4297	<p>B577 Pipe seal</p> <p>Seals all types of threaded connections. Good chemical/solvent resistance to ethanol, motor oil, unleaded petrol, acetone and brake fluid.</p> <p>Colour: Yellow</p> <p>Strength: LOW</p> <p>Viscosity: 50000cps</p> <p>Strength: 11Nm</p> <p>Gap fill: 0.5mm</p> <p>Cure Time (Without activator): < 15 mins</p>	50ml		-55°C - +150°C	577	NEW
VLB4289	<p>B601 Retainer</p> <p>Securing types of cylindrical parts, such as bearings, gears, splines, pulleys, keyways, set screws suitable for press fits or slip fits.</p> <p>Colour: Green</p> <p>Strength: HIGH</p> <p>Shear Strength: (Steel) 30Nm</p> <p>Viscosity: 125cps</p> <p>Gap Fill: 0.15mm</p> <p>Cure Time (Without activator): <5 - 15 mins</p>	25ml		-55°C - +150°C	601	VLB4213

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Vap Part No	Description / Application	Pack Size	Image	Service Temp	Loctite Ref	Old VAP Ref
VLB4303 & VLB4304	<p>B620 High Strength Retainer</p> <p>For locating pins in radiator assemblies, sleeves into pump housings and bearings in auto transmissions. High temperature resistance.</p> <p>Colour: Green</p> <p>Strength: HIGH</p> <p>Viscosity: 5000-12000cps</p> <p>Shear Strength: 30Nm</p> <p>Gap fill: 0.2mm</p> <p>Cure Time (Without activator): 5 mins</p>	25ml & 50ml		-55°C - +150°C	620	NEW
VLB4294 & VLB4314	<p>B638 High Strength Retainer</p> <p>For under load structural components such as cylindrical parts, keys, splines, even structural tubing with close tolerance fit.</p> <p>Colour: Green</p> <p>Strength: HIGH</p> <p>Viscosity: 2500cps</p> <p>Shear Strength: 30Nm</p> <p>Gap fill: 0.2mm</p> <p>Cure Time (Without activator): 5 mins</p>	10ml & 50ml		-55°C - +150°C	638	VPH3305

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Vap Part No	Description / Application	Pack Size	Image	Service Temp	Loctite Ref	Old VAP Ref
VLB4321 & VLB4288	<p>B641 Bearing Retainer</p> <p>Secures all types and sizes of bearings, shafts and cylindrical parts which will require disassembly in the future.</p> <p>Colour: Yellow</p> <p>Strength: MED400-800cps</p> <p>Breakaway: 12Nm</p> <p>Gap Fill: 0.2mm</p> <p>Cure Time (Without activator): 10 - 15 mins</p>	10ml & 25ml		-55°C - +150°C	641	VLB4211
VLB4291	<p>B648 High Temp Retainer</p> <p>Secures all types of cylindrical parts as per B641 but with continuous working temperature up to 180°C</p> <p>Colour: Green</p> <p>Strength: HIGH</p> <p>Viscosity: 500cps</p> <p>Breakaway: 25Nm</p> <p>Gap Fill: 0.15mm</p> <p>Cure Time (Without activator): 5 - 15 mins</p>	25ml		-55°C - +180°C	648	VLB4212

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Vap Part No	Description / Application	Pack Size	Image	Service Temp	Loctite Ref	Old VAP Ref
VLB4305	<p>B680 High Strength Retainer</p> <p>High strength, high viscosity adhesive allowing relaxed machining tolerances, and replaces clamp rings, set screws and snap rings. Ideal for retaining shafts, gears, pulleys and similar cylindrical parts</p> <p>Colour: Green</p> <p>Strength: HIGH</p> <p>Viscosity: 4000pcs</p> <p>Gap Fill: 0.015mm</p> <p>Cure Time (Without activator): 5 mins</p>	50ml		-55°C - +150°C	680	NEW

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Instant Superglues

Our range of strong fast-acting cyanoacrylates adhesives are suited for a variety of industrial and engineering applications. Cyanoacrylate adhesives cure through reaction with moisture held on the surfaces to be bonded. They require close fitting joints and usually solidify in seconds which has resulted in the universal generic name of “superglues”. Gelled variants are also available to allow curing of wider gaps wider and ideal for vertical and overhead surfaces.

Vap Part No	Application / Use	Pack Size	Image	Loctite Ref	Old Vap Ref
VLB4292	<p>B415 Superglue Adhesive</p> <p>General purpose superglue adhesive ideal for bonding metals, plastics, wood, ceramics, rubber, leather, card, glass, etc.</p> <p>Colour: Clear</p> <p>Viscosity: 1200 - 1800cps</p> <p>Breakaway: 15-25N/mm²</p> <p>Cure Time (Without activator): 25-40 secs (Steel)</p>	20g		415	VLB4218
VLB4282 & VLB4271	<p>B401 Superglue Adhesive</p> <p>For a range of materials including metals, plastics, elastomers, wood, paper, leather and fabric.</p> <p>Colour: Clear</p> <p>Viscosity: 90-120cps</p> <p>Breakaway: 25N/mm²</p> <p>Cure Time (Without activator): 25-40 secs (Steel)</p>	5g & 10g		401	VLB4216
VLB4306	<p>B454 Superglue Gel – No drip</p> <p>For the assembly of difficult to bond materials which require uniform stress distribution and strong tension and/or shear strength. Ideal for overhead applications.</p> <p>Colour: Clear Gel</p> <p>Breakaway: 15-25N/mm²</p> <p>Cure Time (Without activator): 5-20 secs (Steel)</p>	20g		454	NEW

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Sealants & Gasket Makers

Our range of sealant products have been designed to adhere well to most substrates and eliminate the need to use specific primers. Their versatility and durability offer exceptional performance in all kinds of demanding sealing and bonding applications.

Vap Part No	Application / Use	Pack Size	Image	Service Temperature	Loctite Ref	Old Vap Ref
VLB4315 & VLB4316	<p>B510 Gasket-maker (High Temperature)</p> <p>Fast-setting in place-gasket maker for all types of metal parts, sealing and resisting up to 200°C</p> <p>Colour: Pink</p> <p>Viscosity: 50000cps</p> <p>Strength: MEDIUM</p> <p>Breakaway: 12Nm</p> <p>Gap Fill: 0.4mm</p> <p>Cure Time (Without activator): 12 hrs</p>	50ml & 160ml		-55°C - +200°C	510	NEW
VLB4296 & VLB4301	<p>B515 Flexible Gasket</p> <p>Provides an instant low pressure seal; ideal for water and fuel pumps, engine thermostats, compressors, etc.</p> <p>Colour: Purple</p> <p>Viscosity: Paste</p> <p>Gap Fill: 0.5mm</p> <p>Cure Time (Without activator): 12 hrs</p>	50ml & 160ml		- 55°C - +150°C	515	NEW

NEW Bondloc Range Update

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Vap Part No	Application / Use	Pack Size	Image	Service Temperature	Loctite Ref	Old Vap Ref
VLB4307	<p>B518 Flexible Gasket</p> <p>Seals close fitting joints between rigid metal faces and flanges.</p> <p>Colour: Red</p> <p>Strength: LOW</p> <p>Shear Strength: 12.5N/mm2</p> <p>Viscosity: 3500cps</p> <p>Gap Fill: 0.5mm</p> <p>Cure Time (Without activator): 12 hrs</p>	50ml		-55°C - +150°C	518	NEW
VLB4318	<p>B518 Flexible Gasket</p> <p>Seals close fitting joints between rigid metal faces and flanges.</p> <p>Colour: Red</p> <p>Strength: LOW</p> <p>Shear Strength: 12.5N/mm2</p> <p>Viscosity: 3500cps</p> <p>Gap Fill: 0.5mm</p> <p>Cure Time (Without activator): 12 hrs</p>	300ml		-55°C - +150°C	518	NEW

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Vap Part No	Application / Use	Pack Size	Image	Service Temperature	Loctite Ref	Old Vap Ref
VLB4274	<p>B574 Instant Gasket</p> <p>Instant in-place gasket former making almost any size and shape, replacing paper, cork etc. Ideal for gearbox sealing, pump flanges, transmission assemblies, cover plates on tanks, cam shaft sealing and bearing gaps.</p> <p>Colour: Orange</p> <p>Strength: MEDIUM</p> <p>Viscosity: 50000cps</p> <p>Breakaway: 8Nm</p> <p>Gap Fill: 0.5mm</p> <p>Cure Time (Without activator): 15-30 mins</p>	50ml		-55°C - +150°C	574	VLB4058
VLB4272	<p>B5180 Non-setting gasket</p> <p>Non-cracking formulation ideal for engine gaskets, surfaces, cylinder heads, water pumps, gear boxes, threaded assemblies, flanges and pipe joints.</p> <p>Colour: Blue</p> <p>Viscosity: 5000 – 10,000cps</p> <p>Gap Fill: 0.5mm</p> <p>Cure time (Without activator): 24hrs</p>	75ml		-55°C - +270°C	5180	VLB4059

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VLB4277	<p>B5190 flexible gasket</p> <p>Can be used on all types of engine components withstanding temperatures up to 350°C intermittent, 280°C constant.</p> <p>Colour: Red</p> <p>Viscosity: 6500cps</p> <p>Gap Fill: 0.5mm</p> <p>Cure time (Without activator): 24hrs</p>	75ml		-55°C - +270°C	5190	VLB4060
VLB4276 & VLB4283	<p>RTV1 Silicone Sealant</p> <p>General purpose silicone sealant ideal for glazing. Can be used on all glazing and industrial work along with common building and construction joints. BNC silicone can be used on a wide variety of substrates including metal, wood, painted metals, glass, PVC, polycarbonate, polyacrylate and many others.</p> <p>Colour: Clear</p> <p>Viscosity: Paste</p> <p>Cure time (Without activator): 5 mins skinning @ 20°C</p>	80ml & 310ml		-60°C - +180°C		VLB4061

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Vap Part No	Application / Use	Pack Size	Image	Service Temperature	Loctite Ref	Old Vap Ref
VLB4269	<p>B5299 High Temperature</p> <p>Gap-tolerant silicone gasket material capable of sealing worn and pitted surfaces. Gask-a-matic pressurised container makes even application of produce very easy.</p> <p>Colour: Black</p> <p>Viscosity: Paste</p> <p>Cure time (Without activator): 5 mins skinning</p>	220ml		-50°C - +250°C	5399	VLB4240

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Vap Part No	Application / Use	Pack Size	Image	Service Temperature	Loctite Ref	Old Vap Ref
VLB4298	<p>B5910 High Performance Gasket Maker</p> <p>For use with flanges with permanent oil contact. Good resistance to oil and joint movement. Ideal for flanges on timing covers and oil sumps.</p> <p>Colour: Black</p> <p>Viscosity: Paste</p> <p>Gap Fill: 1mm</p> <p>Cure time (Without activator): Skinning 5 mins</p>	310ml		-40°C - +250°C	5910	NEW
VLB4308	<p>B5926 Silicone Gasket Maker</p> <p>Multi-purpose use on flexible flanges, machined or cast surfaces, metal or plastic. Ideal for valve covers, timing gear covers, differential covers, oil pans, transmission pans, water pumps, and thermostat housings.</p> <p>Colour: Blue</p> <p>Viscosity: Paste</p> <p>Gap Fill: 1mm</p> <p>Cure time (Without activator): Skinning 7 mins</p>	310ml		-40°C - +180°C	5926	NEW

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Vap Part No	Application / Use	Pack Size	Image	Service Temperature	Loctite Ref	Old Vap Ref
VLB4302	<p>B587 High Performance</p> <p>RTV Gasket Maker Offers superior bonding properties to oil-contaminated metals. High temperature resistance up to 260°C.</p> <p>Colour: Blue</p> <p>Viscosity: Paste</p> <p>Gap Fill: 0.25mm</p> <p>Cure time (Without activator): Skinning 7 mins</p>	310ml		-40°C - +180°C	587	NEW
VLB4309	<p>B5660 Silicone Sealant</p> <p>Silicone sealant that cures on exposure to moisture in the air to form a tough rubber gasket. Good long-term resistance against oils and coolants. Typical applications include transmissions and cast metal housings.</p> <p>Colour: Grey</p> <p>Viscosity: Paste</p> <p>Cure time (Without activator): Skinning 7 mins</p>	300ml		-40 to +180 °C	SI5660	NEW

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VLB4310	<p>B5940 RTV Acetoxy</p> <p>Silicone Sealant Acetoxy silicone paste sealant used as a general-purpose sealing and bonding agent, space-filling rubber adhesive or formed-in-place gasket. Suitable for clean metal, glass, most non-oily woods, vulcanized silicone rubber, ceramic, natural and synthetic fibre and many painted and plastic surfaces.</p> <p>Colour: Black</p> <p>Viscosity: Paste</p> <p>Cure time (Without activator): Skinning 5 mins</p>	100ml		-40 to +150 °C	SI5940	NEW
VLB4290	<p>MS58 MS Polymer</p> <p>Water resistant sealant. Seals and bonds wet joints and surfaces. Underwater use. Flexible and tough.</p> <p>Colour: Clear</p> <p>Viscosity: Paste</p> <p>Cure time (Without activator): Skinning 5 mins</p>	310ml		-40 to +90 °C	939	VLB4236

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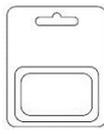
Automotive

Our automotive range has been developed to meet the bonding and sealing needs associated with light and commercial vehicle servicing and repair. Whether it's a windscreen replacement, radiator repair or parts lubrication, our automotive range will perform in demanding conditions when it really matters.

Vap Part No	Application / Use	Pack Size	Image	Service Temperature	Loctite Ref	Old Vap Ref
VLB4270	<p>B5120 Radiator Seal</p> <p>Heavy duty radiator seal works faster and stops larger leaks than liquid radiator repairs or the non-metallic powdered radiator repairs.</p> <p>Colour: Copper</p>	28.4gm		N/A	5120	VLB4065
VLB4295	<p>B2012 Epoxy Resin</p> <p>Suitable for bonding a wide range of variety of surfaces including steel, aluminium, and galvanised iron. Product reacts within a few minutes to give a tough resilient bond on a wide variety of surfaces.</p> <p>Colour: Clear</p> <p>Viscosity: 100-130cps</p> <p>Breakaway: 3.8N/mm²</p> <p>Cure Time (Without activator): 5mins</p>	28ml		-40°C - +120°C	3430	VLB4041

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Vap Part No	Application / Use	Pack Size	Image	Service Temperature	Loctite Ref	Old Vap Ref
VLB4273	<p>B2013 Steel Epoxy Resin</p> <p>A steel-filled epoxy putty for general maintenance and repairs. Can be used to repair worn or fatigued metals, patch castings, making jigs and fixtures, rebuild pumps and valve bodies.</p> <p>Colour: Grey</p> <p>Cure Time: 4-6mins (mixed)</p> <p>Viscosity: Paste(mixed)</p>	28ml	 	-40°C - +121°C	3450	VLB4220
VLB4281	<p>B772 Anti-seize Grease</p> <p>Anti-seize lubricant paste with copper and graphite suspended in a high quality grease. Applications include screws, nuts, pipes, exhaust and brake calliper bolts. Extremely high temperature resistance (up to +1093°C) and protects from rust, corrosion, galling and seizing.</p> <p>Colour: Copper</p> <p>Viscosity: Grease</p>	500ml		+1093°C	8008	VLB4205

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VLB4287	<p>B2001 Steel Epoxy Stick</p> <p>A steel-filled epoxy putty for general maintenance and repairs. For filling, rebuilding and bonding metal surfaces.</p> <p>Colour: Grey (mixed)</p> <p>Viscosity: Putty</p> <p>Breakaway: 5N/mm²</p> <p>Cure Time: 24hrs</p>	50gm		+121°C	3463	VLB4063
VLB4311	<p>BL8104 Silicone Grease</p> <p>Clear silicone based grease thickened with silica gel. Temperature resistant up to +200°C, suitable for lubricating most plastics and elastomeric components.</p> <p>Colour: Clear</p> <p>Viscosity: Grease</p>	100ml		-10°C - +200°C	LB8104	NEW
VLB4317	<p>BET-3 Self Sealing Wrap</p> <p>Non-sticky, self-fusing multipurpose wrap. For repairing seals for rigid and flexible pipes, ducts, hoses, vents, etc. High temperature resistance.</p> <p>Colour: Red</p> <p>Shear Strength: 5-10N/mm² (tear strength)</p>	3mtrs		-55°C - +260°C	5075	NEW

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VLB4279	<p>Windscreen Installation Kit</p> <p>Designed specifically for installing vehicle windcreens and bonded screens quickly and effectively. Resists shock and vibration. Excellent adhesive strength in peel and tension. Contains 2 x 310ml adhesive, 50ml primer, 50ml cleaner/activator.</p> <p>Colour: Black</p> <p>Viscosity: Paste</p> <p>Drive away time: 1-2hrs</p>	N/A		-40°C - +100°C	N/A	NEW
VLB4280	<p>Windscreen Sealant</p> <p>Single component polyurethane glazing adhesive used for windscreen replacement.</p> <p>Colour: Black</p> <p>Viscosity: Paste</p> <p>Drive away time: 1-2hrs</p>	310ml		-40°C - +100°C	8596	VLB4062

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VLB4319 – Bondloc Mini Mate Repair Kit

Compact engineer's carrier case with 12 carefully selected products to cover a wide range of bonding and sealing applications.

All products available in handy pack sizes; ideal for workshop or emergency "just in case" use.

Kit contents include:

- B2001 Steel Epoxy Stick (50gm)
- B518 Flexible Gasket (50ml)
- B577 Pipe seal (50ml)
- B574 Instant Gasket (50ml)
- RTV1 Silicone Sealant RTV1 (80ml)
- B8104 Lubrication Grease (100ml)
- B243 Oil Tolerant Thread lock (10ml)
- B270 Stud lock (10ml)
- B638 High Strength Retainer (10ml)
- B641 Bearing Retainer (10ml)
- B415 Superglue Instant Adhesive (10ml)
- B542 Hydraulic Thread Sealant (10ml)



Point of sale kits

VZZ9051 – Large POS Kit

A point of sale display that has been developing and increasing sales for distributors for many years, Bondloc's 16 product merchandising stand is the most popular starting package for Bondloc stockists.



VZZ9049 – Small POS Kit

The Bondloc 8 product merchandising stand is ideal for the smaller trade counter or retail outlet where space is a premium. This small compact display stand fits easily on counter tops and shelves displaying your Bondloc adhesive stock and is a proven way of increasing adhesive sales.



All Vapormatic quality replacement parts carry an industry leading **12 month parts and labour warranty**. For further information on specific items please visit www.vapormatic.com

